

Harden

**Coach and Motor
Company**

RAM XKSS - Fast Build Kit

Developed from experiences gained after procuring 300+ similar units over two decades, From our supplier, Harden Coach and Motor Company can offer our clients fast build kits to reduce builder assembly time by roughly 25%. The parts supplied and fitted are specifically designed for the RAM car and would need to be acquired during this part of the build process. All that is needed is to install engine, gearbox and electrical components and the mechanical build-up of the project is complete.

Supplied & Fitted

Tubular steel spaced frame chassis in silver powder coat
Differential Support deck in silver powder coat
Boot support deck in silver powder coat
GRP body mounted to chassis
Firewall clad in 18g aluminum
Doors hinged and locks fitted
Headlamp covers fitted
Bonnet hinged and locks fitted
Bonnet louvers fitted
Boot lid fitted
Reconditioned differential unit 3.31 ratio
Reconditioned rear hubs
New front and rear brake discs
Recondition exchange front (3 pot) and rear (2 pot) calipers
Reconditioned handbrake calipers –new pads
Brake hydraulics fitted and bled
Handbrake fitted and adjusted
Engineered drive shafts and universal joints
Engineered torque arms
New front and rear splined hubs, bearings , seals and spinners
Reconditioned front uprights
Reconditioned upper and lower wishbones with new bushings
New top and bottom ball joints (front)
New coil over shock units (front and rear)
Reconditioned steering rack fitted with new track rod ends and steering arms
Steering column, universal joints and connecting shaft fitted
Gearbox tunnel supplied
Fabricated pedals for accelerator, brake and clutch fitted
Fuel line fitted
Period radiator and aluminum header tank provided

Investment.....\$48,000.92

Completion Parts Price List

Brightwork:

Five piece bumper set including fittings	\$1,510.65
Boot Rack.....	315.37

Electrical:

Battery box.....	\$107.59
Wiring loom	597.75
Electric fan.....	161.95
Horn (standard pair).....	49.40
Speedometer/tachometer - refaced/rebuilt exchange.....	543.40
Speedo cable	58.29
Complete halogen light set, including rear light plinths and number plate light holder.....	1,293.29
Battery leads (pos/neg)	50.00

Interior trim/weather gear:

Interior leather trim	\$2,140.99
Carpet set	749.89
Weather gear including side screens.....	2,162.73
Seat belts (racing)	184.75 ea.
Rear view mirror.....	40.00
Wood rim steering wheel.....	206.49 – 706.06

Carburetors/Exhausts:

Triple 45 DCOE Webers on manifold with correct jetting	\$3,130.00
Aluminum fuel tank	641.21
Filler cap and neck.....	402.12
Fitting kit.....	76.07
Fabricated s/steel exhaust system complete, side exit	2,140.99

Wheels and tires:

Four 15” replica Dunlop aluminum bolt-on wheels w/ dummy spinners.....	\$2,163.72
Four 16” replica Dunlop aluminum bolt-on wheels w/ dummy spinners.....	3,843.32
Four 16” replica peg drive wheels with spinners.....	POA

Fast build kit options:

Limited slip differential option 3.07 ratio.....	\$691.60
Front vented discs with 4 pot calipers.....	296.40
Fuel tank supplied and fitted.....	1,284.40
Seat belt towers fitted.....	175.86
Fuel pump and carburetor filter supplied and fitted.....	326.04
Aluminum panel dash (flat black) complete with refurbished gauges.....	938.60

Engine:

HT strap	\$45.00
Champion plug caps.....	90.00
Catch tank for cam breathers	128.00
Braided fuel lines	136.00
Road/race camshafts	500.00
Oil cooler including braided pipes	650.00
Lynx manifold.....	1,900.00
Triple SU's with manifold	2,590.00

Full 280bhp XK 4.2 Liter Engine:

Lightened and balanced with 45 DCOE Webers – Lynx manifold – vented smooth cam covers – oil cooler conversion to pump, plus period parts like original 1957 engine.....	\$11,000.00
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High Capacity Fuel System:

Cleanable filter – Blue Top facet pump – 3/8 pipe – Filter King regulator w/gauge.....	\$700.00
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Exhaust:

Stainless steel down pipes.....	375.44
Stainless steel manifolds.....	948.48

Body:

Period wing mirror.....	\$68.00
Refurbished MKVII rearview mirror.....	130.00
Remote dip switch.....	\$40.00
Adjustable seats	300.00
Billet steering boss with Jag badge.....	300.00

Chassis:

Left hand drive conversion	\$1,400.00
with extended footwell	

Electrical:

Fuel cut-off switch	\$46.00
Engine bay light	64.00
Battery cut-off switch	66.00
Battery plate and upstand.....	68.00
Headlight mounted indicators (2)	126.00
Cockpit map lights	150.00
Replica horn	190.00
Dummy electrics pack.....	235.00

Cooling:

Radiator stays.....	\$110.00
Aluminum large core radiator	POA

All prices subject to change without notice